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Moravec, Pavel  
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## GENERATION OF NPS FOR EXPOSURE EXPERIMENTS FROM COPPER ACETYLACETONATE

Pavel MORAVEC<sup>1</sup>, Jaroslav SCHWARZ<sup>1</sup>, Petr VODIČKA<sup>1</sup>, Jaroslav KUPČÍK<sup>1,2</sup>,  
Jaroslav ŠVEHLA<sup>1</sup>

<sup>1</sup>Institute of Chemical Process Fundamentals of the CAS, v.v.i., Prague, Czech Republic,  
moravec@icpf.cas.cz

<sup>2</sup>Institute of Inorganic Chemistry of the CAS, v.v.i., Husinec-Řež, Czech Republic,  
kupcik@iic.cas.cz

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### INTRODUCTION

Particles containing copper are emitted from smelters, iron foundries, power stations, and municipal incinerators (WHO, 1998) and also from brake linings during breaking, Kukutschová *et al.* (2011). Nanoparticles (NPs) of copper are ingredients in polymers, inks, and bioactive coatings inhibiting the growth of microorganisms, Cioffi *et al.* (2005), and CuO NPs has been used in antimicrobial textiles, Gabbay and Borkow (2006), therefore they can be easily inhaled. Even though CuO NPs were found highly toxic, Karlsson *et al.* (2008), *in vivo* studies of their toxicity are still rather rare. In this work we tested a method of long lasting nanoparticle generation from copper acetylacetonate (CuAA) for use in follow up exposure experiments with laboratory animals. The exposure chamber for inhalation experiments was constructed in the Institute of Analytical Chemistry AS CR (Večeřa *et al.*, 2011) and some methods of NPs generation for these experiments were already tested in our laboratory (Moravec *et al.*, 2015, Moravec *et al.*, 2016).

### EXPERIMENTAL SETUP

Experiments were performed in an externally heated work tube with i. d. 25 mm and the length of heated zone 1 m. Total length of the work tube made from impervious aluminous porcelain (IAP) was 1.5 m. Inlet section arrangements for thermal decomposition of CuAA vapours in an inert atmosphere (pyrolysis) and in the mixture of nitrogen and air (oxidation) are shown in Figure 1. In this study, only the results of CuAA pyrolysis are presented. The particle production and characteristics were studied in dependence on reactor temperature ( $T_R$ ), reactor flow rate ( $Q_R$ ) and precursor vapour pressure ( $P_{CuAA}$ ).  $P_{CuAA}$  was controlled by the saturator temperature ( $T_S$ ) and saturator flow rate ( $Q_S$ ) and its values in the saturator were calculated from the equation (Nassibulin *et al.*, 2001):

$$P_{CuAA}(Pa) = 1000 \times 10^{\left(7.641 - \frac{41707}{T_S(K)}\right)}, \quad (1)$$

valid in the temperature range from 80 to 190 °C. Experimental setup was described in more detail by Moravec *et al.* (2015). Particle production in the form of particle size distribution was monitored with a scanning mobility particle sizer (SMPS, TSI model

3936L75) and the samples for particle characterization were deposited onto Ni TEM grids, covered with C-foil, using a nanometer aerosol sampler (NAS, TSI model 3089) and on cellulose, quartz, Zefluor and Sterlitech Ag filters. The particle characteristics were studied with high resolution transmission electron microscopy (HRTEM, JEOL 3010, samples on TEM grids), energy dispersive spectroscopy (EDS, INCA/Oxford connected to JEOL 3010, TEM grids), inductively coupled plasma – optical emission spectrometry (ICP-OES, Agilent 4200 MP-AES, cellulose filters) and X-ray diffraction (XRD, Bruker D8 Discover diffractometer, Ag filters). Interpretations of selected area electron diffraction (SAED) patterns were performed using program ProcessDiffraction (Lábár, 2008, Lábár, 2009).

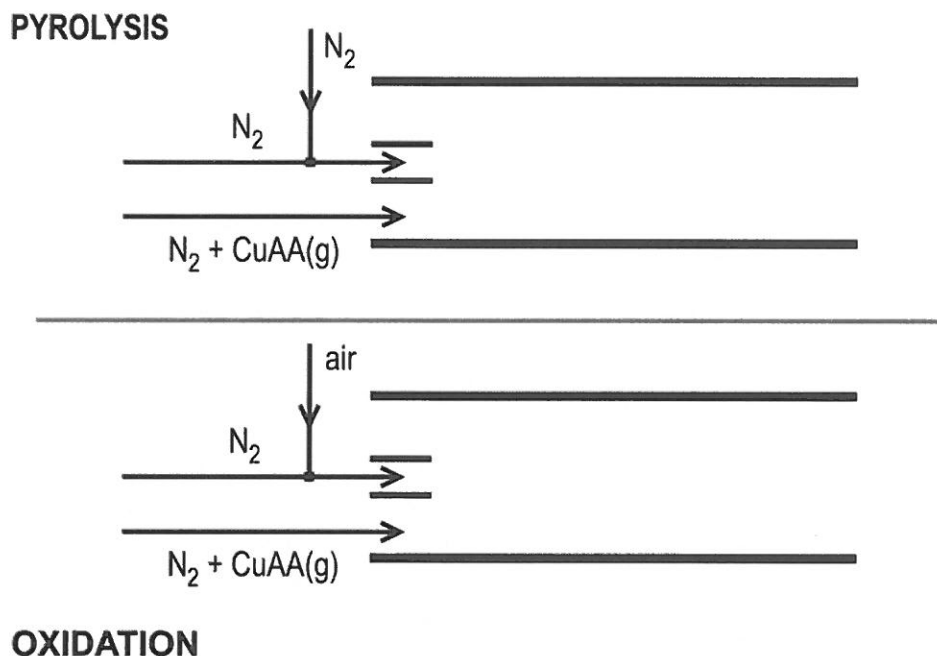


Fig. 1: Scheme of the inlet section arrangements for pyrolysis and oxidation of CuAA.

## RESULTS AND CONCLUSIONS

NPs production was studied during one experimental campaign with duration of 102 h and it is shown in dependence on experimental parameters  $T_R$  (500–700 °C),  $T_S$  (120–133.5 °C),  $Q_R$  (800–1200 cm<sup>3</sup>/min) and  $Q_S$  (80 – 150 cm<sup>3</sup>/min, i.e. 10–12.5 vol. % of  $Q_R$ ) in Figure 2. Particle production in Figure 2 is represented by number total concentration  $N_t$  and geometric mean diameter GMD, but we have also available NPs production in mass total concentration  $M_t$  (µg/m<sup>3</sup>) and surface total concentration  $S_t$  (nm<sup>2</sup>/cm<sup>3</sup>). It can be seen, that NPs production can be controlled by precursor vapour pressure  $P_{CuAA}$  (controlled by  $T_S$  and  $Q_S$ ; NPs production increases with  $P_{CuAA}$ ) and depends also on  $T_R$  and  $Q_R$  (NPs production increases in the range of investigated experimental conditions both with  $T_R$  and  $Q_R$ ). NPs production was stable at steady state conditions with  $N_t$  high above  $1 \times 10^7$  #/cm<sup>3</sup>. Total mass concentrations were calculated for the standard value of particle density 1.2 g/cm<sup>3</sup> in Aerosol Instrument Manager software. This value might seem to be far from the density of copper or copper oxide, but it has to be taken into account that SMPS detects agglomerates of primary particles in our experiments, and therefore exaggerates the real total volume of detected NPs.

Therefore this approximation seems to be appropriate in most cases. Mass concentrations from SMPS measurements varied from 460 to 830  $\mu\text{g}/\text{m}^3$  at  $T_R=500\text{ }^\circ\text{C}$ , 1600 to 3000  $\mu\text{g}/\text{m}^3$  at  $T_R=600\text{ }^\circ\text{C}$ , and 1700 to 2000  $\mu\text{g}/\text{m}^3$  at  $T_R=700\text{ }^\circ\text{C}$ , but at  $T_R=700\text{ }^\circ\text{C}$ , the value of  $P_{\text{CuAA}}$  was lower (0.14 Pa) than at  $T_R=600\text{ }^\circ\text{C}$  (0.20 Pa). Mass concentrations from filter measurements varied in the same order of  $T_R$  from 390 to 890  $\mu\text{g}/\text{m}^3$ , 1900 to 2800  $\mu\text{g}/\text{m}^3$ , and 3700 to 4000  $\mu\text{g}/\text{m}^3$ , respectively. We can see, that at  $T_R=700\text{ }^\circ\text{C}$  mass concentrations from filter measurements are twice as high as the values from SMPS, which can be apparently attributed to more dense NPS and/or NPs agglomerates at  $T_R=700\text{ }^\circ\text{C}$ . Emission rates from SMPS measurements varied from 1.4 to 9.0  $\mu\text{g}/\text{min}$ , while from filters measurements from 1.2 to 12.1  $\mu\text{g}/\text{min}$ .

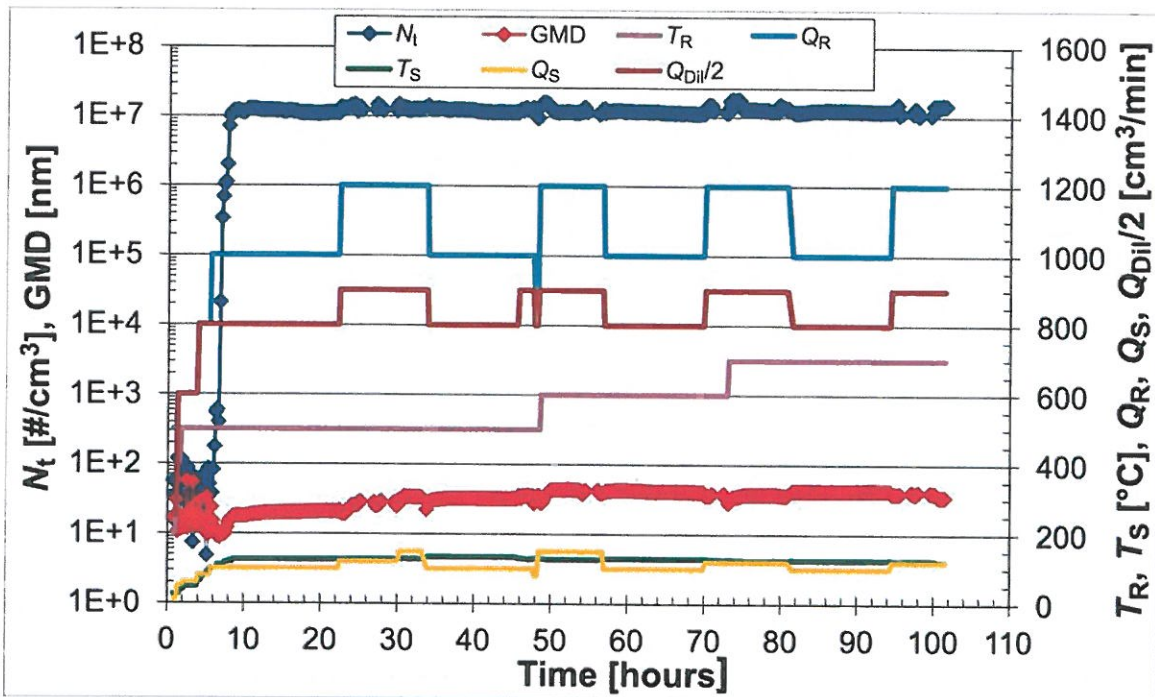


Fig. 2: Time dependence of  $N_t$  and GMD at given experimental conditions  $T_R$ ,  $T_S$ ,  $Q_R$ ,  $Q_S$  and  $Q_{\text{dil}/2}$ .

Morphology of NPs was studied using HRTEM and an example of HRTEM images of the sample synthesized at  $T_R=500\text{ }^\circ\text{C}$  can be seen in Figure 3. Primary particles are mostly spherical, agglomerated into clusters of various sizes and the size of primary particles varies typically in the range from 5 to 10 nm. The size of NPs synthesized at  $T_R$  600 and 700  $^\circ\text{C}$  was a bit larger, typically from 5 to 15 nm.

EDS analyses detected elements Cu, O, C and Ni. Here Ni originates from TEM grid, C mostly from grid foil and partially from carbonaceous side products of precursor decomposition, captured in the NPs during their formation. An average O to Cu ratio (atomic %) was close to 1, but oxygen can originate also from grid foil and side products of precursor decomposition, so that it is difficult to deduce an oxidic form of Cu in NPs from the results of EDS analyses. Concentration of Cu in the samples on cellulose filters was analysed by ICP-OES method on the emission line 324.754 nm: the content of Cu was 47.3 mass % in the sample synthesized at 500  $^\circ\text{C}$  and 72.9 % in the sample synthesized at 700  $^\circ\text{C}$ . EC/OC analyses of the samples deposited on quartz fibre filters showed that the content of total carbon (TC) was 20.1, 10.1 and 9.0 mass % in the samples synthesized at 500, 600 and 700  $^\circ\text{C}$ , and from those values the content EC



accounted for 8.9, 6.4 and 6.6 mass %. That means that NPs prepared at  $T_R$  600 and 700 °C contain 10 or less mass % of TC.

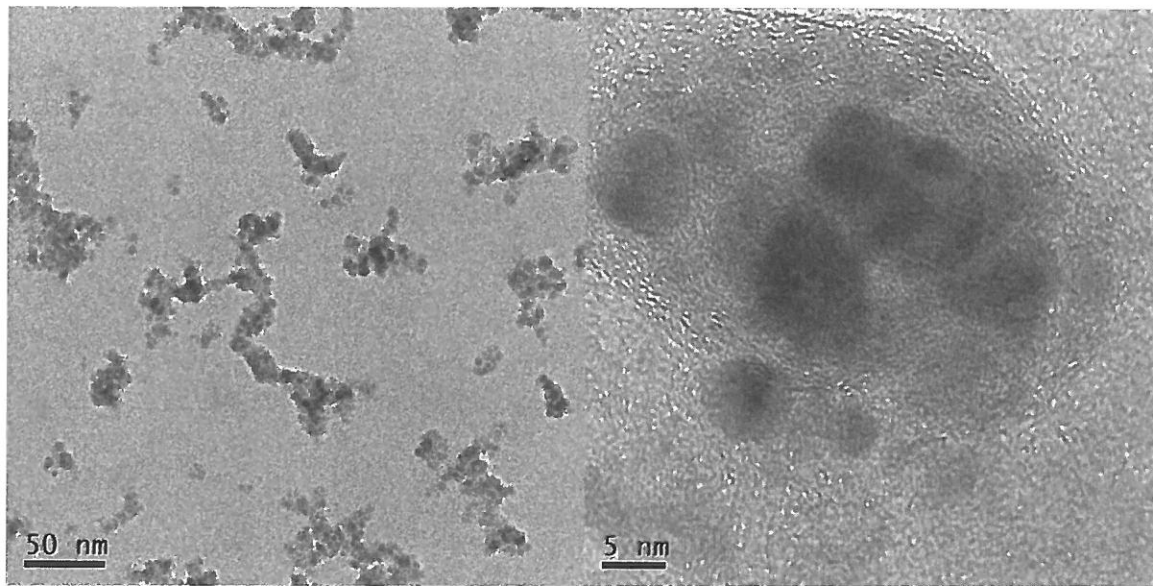


Fig. 3: TEM images of the sample of NPs synthesized at  $T_R=500$  °C,  $Q_R=1200$  cm<sup>3</sup>/min,  $T_S=127$  °C,  $Q_S=120$  cm<sup>3</sup>/min,  $Q_{DII}=1800$  cm<sup>3</sup>/min.

XRD analysis identified NPs generated at  $T_R=500$  °C as XRD amorphous. In the samples generated at  $T_R$  600 and 700 °C, XRD method identified crystalline structure of cubic Cu, PDF 85-1326. Besides metallic Cu, in the sample synthesized at 700 °C, also traces of cuprite ( $Cu_2O$ ) crystalline phase, PDF 74-1230, were identified. Mean crystallite sizes in these samples, calculated by integral breadth method (LVol-IB), were 5.4 and 6.1 nm, respectively. These values are in quite a good agreement with primary particle sizes detected by HRTEM. SAED method identified crystalline phase also in NPs synthesized at  $T_R=500$  °C, which can be seen in Figure 3 (lattice fringes), but especially from electron diffraction in Figure 4.

Electron diffraction pattern in Figure 4 is quite weak and (outer) rings are rather diffusive, but diffraction pattern was identified as a mixture of cubic Cu and cubic  $Cu_2O$  crystalline structures. Electron diffraction patterns of NPs generated at  $T_R$  600 and 700 °C are much better developed, but in principle confirmed the same. However, the ratio of cubic Cu to cubic  $Cu_2O$  crystallites is increasing with increasing  $T_R$ .

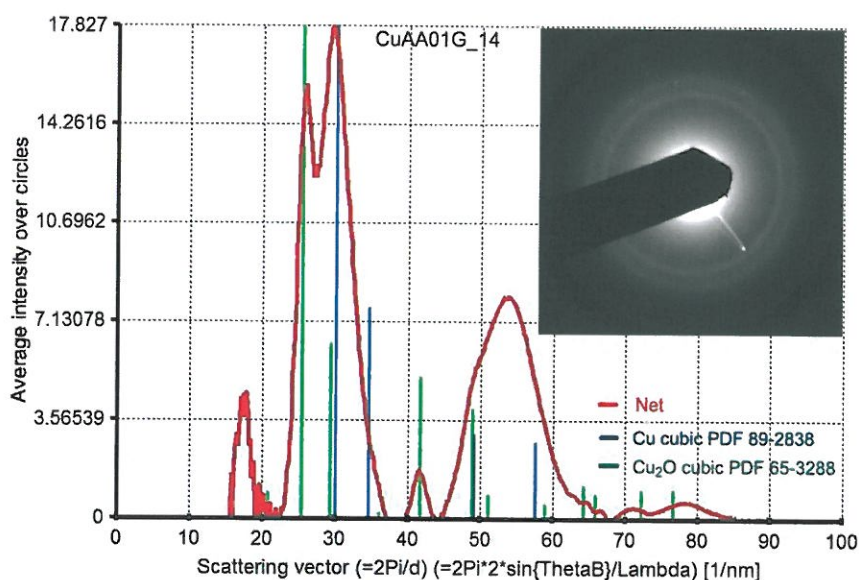


Fig. 4: Comparison of electron diffraction pattern of NPs synthesized at  $T_R=500\text{ }^\circ\text{C}$ ,  $Q_R=1200\text{ cm}^3/\text{min}$ ,  $T_S=127\text{ }^\circ\text{C}$ ,  $Q_S=120\text{ cm}^3/\text{min}$ ,  $Q_{DI}=1800\text{ cm}^3/\text{min}$  (inset and red curve) with model diffractions of cubic Cu and cubic  $\text{Cu}_2\text{O}$ .

In conclusion, the generation of NPs by CuAA thermal decomposition in an inert atmosphere at  $T_R=700\text{ }^\circ\text{C}$  seems to be the favourable method for long lasting exposure experiments with laboratory animals. The particle production rate is sufficiently high (up to  $4000\text{ }\mu\text{g}/\text{m}^3$ ) and can be further increased by an increase of  $T_S$  or/and  $Q_S$ , and it is stable at steady state conditions for sufficiently long time. The primary particle size is very small, so that they have very high surface area, which is the biologically most effective matrix for acute nanoparticle toxicity in the lung, Schmid and Stoeger (2016). Moreover, the NPS have well defined characteristic. The content of Cu in NPs is 73 mass %, predominantly in the form of metallic Cu, and they contain only 9 mass % of TC.

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