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Sýkora, Jan  
2015

Dostupný z <http://www.nusl.cz/ntk/nusl-201425>

Dílo je chráněno podle autorského zákona č. 121/2000 Sb.

Tento dokument byl stažen z Národního úložiště šedé literatury (NUŠL).

Datum stažení: 28.09.2024

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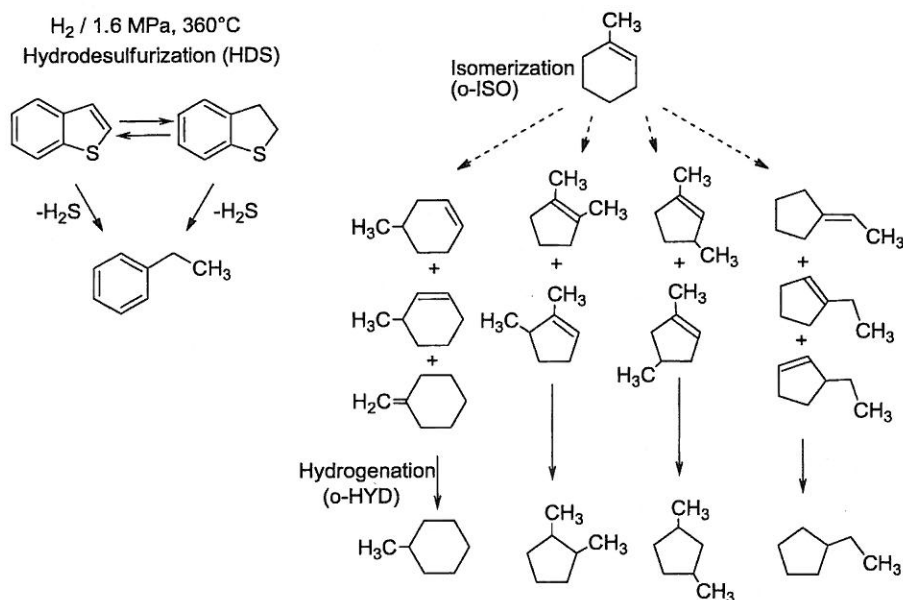
**THE ISOLATION AND IDENTIFICATION OF BRANCHED CYCLIC C7 OLEFINS IN THE REARRANGEMENT OF 1-METHYLCYCLOHEX-1-ENE DURING HYDRODESULFURIZATION OF MODEL FCC GASOLINE**

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In our recent study we have compared hydrodesulfurization (HDS) and olefin hydrogenation (o-HYD) selectivity in a large set of sulfide catalysts containing various metals and supports; Co(Ni)Mo/Al<sub>2</sub>O<sub>3</sub> sulfide catalysts. Our model feed was a solution of 1-benzothiophene (BT) and 1-methylcyclohex-1-ene (1-MCH) in n-decane. The reaction was performed in the gas phase in a fixed-bed tubular flow microreactor at 360 °C and 1.6 MPa. During the first step of the catalytic process of the simultaneous HDS of 1-benzothiophene and o-HYD of 1-methylcyclohex-1-ene (1-MCH) we had to deal with the problem of the olefin isomerization (o-ISO). The reaction then further proceeds to o-HYD. The identification of the o-ISO products required for a detailed kinetic study of the process represents an analytical challenge under given condition. GC/MS analysis showed that the major portion of 1-MCH was transformed into 3- and 4-methylcyclohex-1-ene (3- and 4-MCH) and approximately 5 % of 1-methylcyclohex-1-ene has been converted into ethylcyclopentene (ECP) and dimethylcyclopentene (DMCP) isomers.



The authors gratefully appreciate and acknowledge the financial support of the Czech Science Foundation (grant No. P106/11/0902).